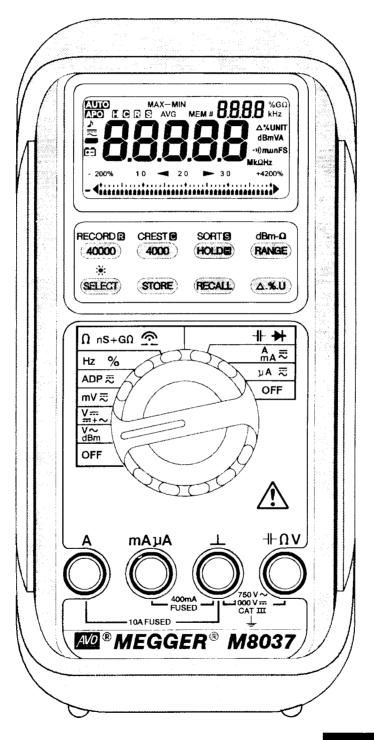


Multimeter MEGGER® M8035 & M8037 USER GUIDE





CONTENTS

l)	SAFETY	. 1
H)	GENERAL DESCRIPTION	. 4
III)	PRODUCT FEATURES	. 6
	(A) PANEL ILLUSTRATION	. 6
	(B) LCD ILLUSTRATION	
	(C) ANALOG BAR GRAPH	
	(D) CREST FACTOR	
	(E) AVERAGE RESPONDING (M8035)	
	(F) DC+AC TRUE RMS (M8037)	•
	(G) ACV BANDWIDTH	
	(H) NMRR (Normal Mode Rejection Ratio)	
	(1) CMRR (Common Mode Rejection Ratio)	
IV)	BASIC OPERATION	
	(A) DCV VOLTAGE function	
	(B) AC, AC+Hz VOLTAGE functions	
	(C) DC, AC, AC+Hz mV functions	
	(D) DC+AC VOLTAGE function (M8037 only)	22
	(E) dBm+Hz function (M8037 only)	24
	(F) DC, AC, AC+Hz ADAPTOR functions	26
	(G) Hz, %+Hz (M8037 only) functions	28
	(H) Ω RESISTANCE, ns+G Ω CONDUCTANCE	30
	(I) •)) AUDIBLE CONTINUITY function	32
	(J) IF CAPACITANCE function	34
	(K) → DIODE TEST function	
	(L) DC, AC, AC+Hz of uA, mA or A functions	38
V)	ADVANCED OPERATION	
- /	(A) 40,000 COUNTS HIGH RESOLUTION SLOW	
	` MODE	42
	(B) HOLD □	44
	(C) MANUAL OR AUTO RANGING	44
	(D) DATA STORE & RECALL	44
	(E) RELATIVE MODES A.%.UNIT	46
	(F) RECORD B MODE	

	(G) CREST (Instantaneous Peak Value) MODE	52
	(H) SORT S™ MODE	54
	(I) BACK LIGHT FEATURE (M8037 ONLY)	56
	(J) LINE FILTER FREQUENCY 50 Hz OR 60 Hz	
	SELECT	56
	(K) SET BEEPER OFF	56
	(L) AUTO POWER OFF (APO)	58
	(M) INPUT WARNING	59
VI)	SPECIFICATIONS	
	General Specifications	
	Electrical Specifications	63
VII)	MAINTENANCE	72
	Battery Replacement Procedure	72
	Fuse Replacement Procedure	74
	Accessories and Replacement Parts	74
VIII)	REPAIR AND WARRANTY	75

I) SAFETY

This instrument is designed and manufactured to meet double insulation requirements to International Safety Standard IEC1010-1.



SAFETY WARNINGS

- * Test leads, prods and crocodile clips **MUST BE** in good order; clean, and with no broken or cracked insulation.
- * Test leads must be disconnected from circuit under test before changing switch positions.
- * U.K. Safety Authorities recommend the use of fused test leads when measuring voltage on high energy systems.
- * Voltage measurement **must not** be attempted with test leads inserted in the **A** or **mA/uA** terminals.
- * If unsure of required range, start with the highest range and work downwards.
- * Circuit and test lead tips **must not be** touched during testing.
- * Replacement fuses **must be** of the correct size, type and rating.

SAFETY WARNINGS AND PRECAUTIONS MUST BE READ AND UNDERSTOOD BEFORE THE INSTRUMENT IS USED. THEY MUST BE OBSERVED DURING USE.

NOTE:

THE INSTRUMENTS MUST ONLY BE USED BY SUITABLY TRAINED AND COMPETENT PERSONS.

WARNING

To avoid electrical shock hazard or damage to the meter, do not exceed the overload level shown in **TABLE 1**

FUNCTION		TERMINALS	OVERLOAD LEVEL
DC	VOLTAGE		
AC	VOLTAGE	ΩV-IF & COM	1000 VDC or Vpeak
DC+A	AC VOLTAGE	a com	Positi
mV	MILLI-VOLT		
ADP	ADAPTOR		
Hz	FREQUENCY		
%	DUTY CYCLE		
Ω	RESISTANCE	ΩV+I- & COM	600 VDC or VAC rms
nS	CONDUCTANCE	a colvi	
-1))	AUDIBLE CONTINUITY		
ℲͰ	CAPACITANCE		
*	DIODE TEST		
A CURRENT		A & COM	10A/600V*
mA or uA CURRENT		mA uA & COM	630mA/500V

^{* 10}A CONTINUOUS; 20A FOR 30 SECONDS MAXIMUM, 5 MINUTES COOL DOWN INTERVAL

TABLE 1

INTERNATIONAL ELECTRICAL SYMBOLS

Attention! Refer to the explanation in Manual

Dangerous Voltage

∔ Ground

Double Insulation

─ Fuse

→ AC—Alternating Current

DC—Direct Current

Either DC or AC

II) GENERAL DESCRIPTION

The M8035 and M8037 are hand held, battery operated professional quality digital multimeters for today's complex electrical & electronic system diagnostic and troubleshooting. M8037 further offers DC+AC TRUE RMS responding with wide AC bandwidth for non-sinusoidal waveforms measurements, as well as BACK LIGHTED LCD display for all light condition applications.

The measuring functions include DC Voltage, AC Voltage, DC+AC Voltage (M8037 only), dBm (M8037 only), Adaptor input, Frequency, Duty Cycle, Resistance, Conductance, Continuity Test, Capacitance, Diode Test, DC Current as well as AC Current.

Pushbutton functions include 4000 Counts Fast Measuring mode, 40,000 Counts High Resolution Slow Measuring mode, Data Hold, Auto or Manual Ranging, Data Store & Recall, Relative Zero mode, Relative Percent Change mode, Relative Per Unit mode, 50ms Record MAX/MIN/MAX-MIN/AVG, 0.8ms Crest MAX/MIN/MAX-MIN, SortTM MAX/MIN/MAX-MIN/AVG, dBm Reference Impedances Selection (M8037 only) as well as Secondary Functions Selection.

Power on options include Line Filter Frequency 50/60Hz Selection for best noise rejection (normally only available in expensive bench top instruments), Auto Power off Disable as well as Beeper Disable.

This series is housed inside a gasket sealed heavy duty casing which keeps out grease, oil, dirt and moisture to maintain superb accuracy and reliability. Besides, the casing is made of high impact thick wall fire retarded material to maximize durability of the meter, and safety to the user. In addition, a sealed battery compartment design keeps battery leakage contaminants off the PC board, which largely reduces the potential risks of shortages and degrading of accuracy due to the contaminants.

This environmental friendly series contains <u>NO</u> CFC Ozone Depleting Substances, and is <u>NOT</u> manufactured with such substances.

III) PRODUCT FEATURES

(A) PANEL ILLUSTRATION, S1

ee FIG 1

 $dBm-\Omega$

- 1. **LCD display** 4-3/4 digit 40000 counts + 4 digit 9999 counts dual display LCD
- 2. HOLDH Pushbutton. Press momentary to activate HOLD, or press and hold for 1 second to activate SORT™ function
- Pushbutton to select Auto/Manual ranging, or to select different reference impedances in dBm function (M8037 only)
- Pushbutton to select Relative Zero, Relative Percentage Change, or Relative Per Unit mode
- 5. RECALL Pushbutton to Recall stored data
- 6. **Selector** Turn the Power On or Off and Select a function
- 7. **COM** Common (Ground reference) Input Jack for all functions
- 8. **ΩV-I-** Input Jack for all functions EXCEPT current functions, color coded
- 9. A Input Jack for 4A or 10A current functions, color coded

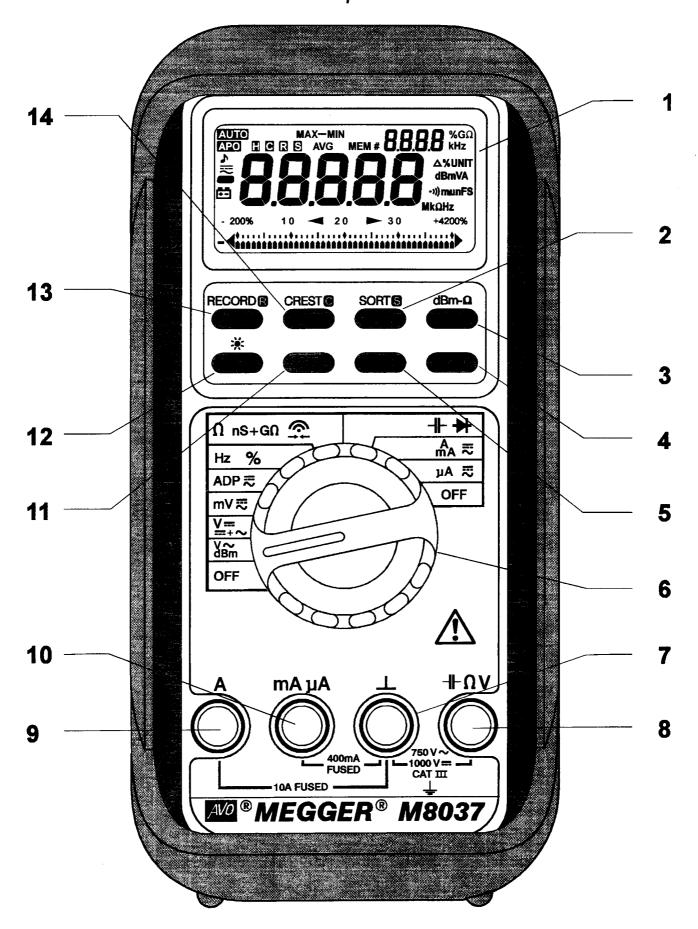


FIG 1. FRONT PANEL LAYOUT

10. **mA uA**

Input Jack for 400mA, 40mA, 4000uA, or 400uA current functions, color coded

11. STORE

Pushbutton to store displaying data for later recall

12 SELECT

Pushbutton. Press momentary to select secondary functions. Press and Hold for 1 second to turn on the LCD back light (M8037 only)

13. RECORDR

Pushbutton. Press momentary to select 40,000 counts, or Press and Hold for 1 second to activate RECORD function

14. CREST**C**

Pushbutton. Press momentary to select 4,000 counts fast mode, or Press and Hold for 1 second to activate CREST function

(B) LCD ILLUSTRATION, See FIG 2

15. **A.**%.UNIT

A annunciator indicates relative zero.

△ % annunciators together indicate relative percentage change

△ UNIT annunciators indicate relative per unit

16. •**1)**

This annunciator indicates audible continuity function

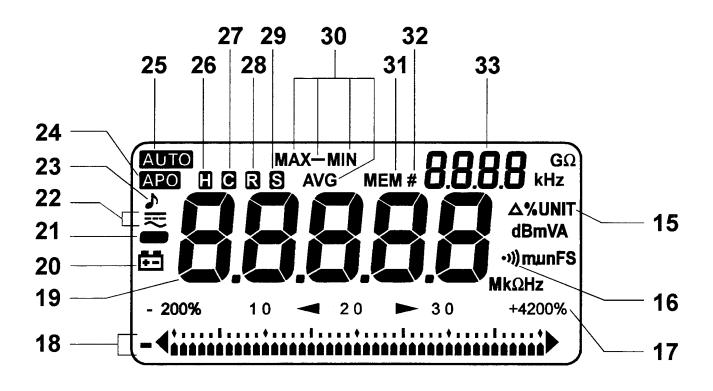


FIG 2. LCD DISPLAY (SHOWN ACTUAL SIZE)

	-10-		
17. +4200%	Analog bar graph scale		
18. - ◀ ♠♠♠	Analog bar graph with overload flag and polarity		
19. DATA	Main digital readings of data being measured		
20. 🚻	Low Battery alert, replace the battery as soon as possible to ensure accuracy		
21.	This symbol indicates Negative Polarity		
22. 天	annunciator indicates direct current (DC) is selected. annunciator indicates alternating current (AC) is selected. annunciator indicates DC +AC is selected		
23. 🎝	This annunciator indicates beeper is on		
24. APO	This annunciator indicates Auto Power Off is enabled		
25. AUTO	This annunciator indicates Autoranging		
26.	This annunciator indicates data HOLD function is activated		
27. 🖸	This annunciator indicates the CREST function is activated		

28. This annunciator indicates the RECORD function is activated

29. S This annunciator indicates the SORT™ function is activated

30. Avg This annunciators indicate MAX (Maximum), MIN (Minimum), MAX—MIN (Maximum minus Minimum), or AVG (Average) reading is being displayed

This annunciator blinks 2 times to confirm data storage when the STORE pushbutton is pressed, and turns on with the recalled data when the RECALL pushbutton is pressed

32. # This annunciator together with the secondary display data indicate the number of event in the SORT[™] function

33. DATA Secondary display for Dual Display data

(C) ANALOG BAR GRAPH

The analog bar graph provides a visual indication of measurement like a traditional analog meter needle. The M8030 analog bar graph updates 128 times per second in DCV and RESISTANCE functions showing excellent signal pattern in detecting faulty contacts, identifying potentiometer clicks, and indicating signal spikes during adjustments.

(D) CREST FACTOR

Crest Factor is the ratio of the Crest (instantaneous peak) value to the total DC+AC True RMS value. That is:

Crest Factor =
$$\frac{\text{Vcrest}}{\text{Vrms}}$$

A pure sinusoidal waveform has a Crest Factor of 1.414. A badly distorted sinusoidal waveform normally has a much higher Crest Factor. If you are measuring a signal above the DMM's specified Crest Factor, the DMM may not produce accurate measurements. M8037 can accurately measure the True RMS value of voltage signal with a Crest Factor of at least 3.0 at full scale, and 6.0 at half scale.

(E) AVERAGE RESPONDING RMS CALIBRATED (M8035)

RMS (Root-Mean-Square) is the term used to describe the effective or equivalent DC value of an AC signal. Most digital multimeters use Average responding RMS calibrated technique to measure RMS values of AC signals. This technique is to obtain the Average value by rectifying and filtering the AC signal. The Average value is then scaled upward (calibrated) to read the RMS value of a sine wave.

In measuring pure sinusoidal waveform, this technique is cost effective and accurate. In measuring nonsinusoidal waveforms, however, significant errors can be introduced because of different scaling factors relating Average to RMS values.

(F) DC + AC TRUE RMS (M8037)

DC+AC True RMS is a term which identifies a DMM that responds accurately to the total effective RMS value regardless of the waveform, and is given by the expression:

$$\sqrt{DC^2 + (AC \text{ rms})^2}$$

DC+AC True RMS voltage is the total effective voltage having the same heating value corresponding a DC voltage. With DC+AC True RMS voltage measurement, you can accurately measure the voltage values regardless of the waveforms such as: square, sawtooth, triangle, pulse trains, spikes, as well as distorted waveforms with the presence of harmonics and DC components. Harmonics and DC components may cause:

- 1) Overheated transformers, generators and motors to burn out faster than their shelf life
- 2) Circuit breakers to trip prematurely
- 3) Fuses to blow
- 4) Neutrals to overheat due to triplen harmonics present on the neutral (180Hz)
- 5) Bus bars and electrical panels to vibrate

AC only True RMS and Average responding meters can introduce significant errors in many applications. See **TABLE 2** for typical example.

INPUT WAVEFORM	DC+AC TRMS	AC TRMS	AVERAGE REPONSE
Sine	1.000V ERROR= 0% CF=1.414	1.000V ERROR= 0% CF=1.414	1.000V ERROR= 0%
Full wave rectified Sine	1.000V ERROR= 0% CF=1.414	0.436V ERROR = 56.4% CF=3.247	0.421V ERROR= 57.9%
Half wave rectified Sine	0.707V ERROR= 0% CF=2.000	0.546V ERROR= 22.7% CF=2.591	0.550V ERROR= 22.2%
50% duty pulse train	1.000V ERROR= 0% CF=1.414	0.707V ERROR= 29.3% CF=2.000	0.785V ERROR= 21.5%

TABLE 2. WAVEFORMS AND CREST FACTORS

(G) ACV BANDWIDTH

ACV bandwidth of a DMM is the range of frequencies over which ACV measurements can be made within the specified accuracy. In other words, a DMM cannot accurately measure the ACV value with frequency spectrums beyond the frequency response of the DMM. In reality, complex waveforms, noise and distorted waveforms contain much higher frequency spectrum than its fundamentals. M8030 series has ACV bandwidth specifications up to 20kHz in most ranges, and extended bandwidth specification up to 50kHz on M8037 AC 400mV range.

(H) NMRR (Normal Mode Rejection Ratio)

NMRR is the DMM's ability to reject unwanted AC noise effect which can cause inaccurate DC measurements. NMRR is typically specified in terms of dB (decibel). M8030 series has a NMRR specification of >60dB at 50 and 60Hz, which means the effect of AC noise is reduced more than 1000 times in DC measurements.

(I)CMRR (Common Mode Rejection Ratio)

Common mode voltage is voltage present on both the COM and VOLTAGE input terminals of a DMM, with respect to ground. CMRR is the DMM's ability to reject common mode voltage effect which can cause digit rattle or offset in voltage measurements.

M8030 series has a CMRR specifications of >60dB at DC to 60Hz in ACV function; and >120dB at DC, 50 and 60Hz in DCV function. If neither NMRR nor CMRR specification is specified, the DMM's performance will be uncertain.

IV) BASIC OPERATION

(A) DC VOLTAGE function

- 1) Set rotary switch to $\overline{\mathbf{v}}$ position
- 2) Insert red (+) test lead into $\Omega V + I$ jack and black (-) test lead into COM input jack
- 3) Connect test leads to voltage source and observe the digital display, see FIG 3

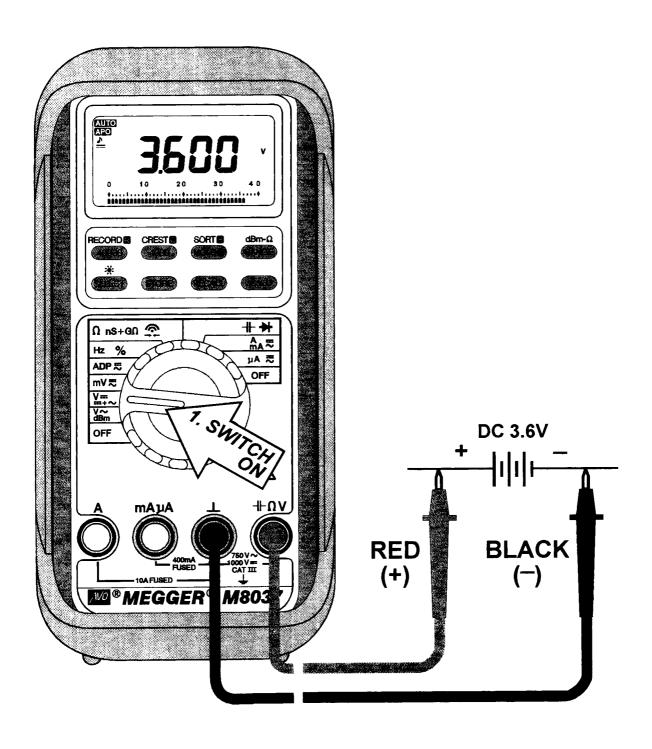


FIG 3. DC VOLTAGE FUNCTION

(B) AC, AC + Hz VOLTAGE functions

- 1) Set rotary switch to $\widetilde{\mathbf{v}}$ position
- 2) Insert red (+) test lead into $\Omega V + I$ jack and black (-) test lead into COM input jack
- 3) Connect test leads to voltage source and observe the digital display, see **FIG 4**
- 4) Default at AC. Press SELECT button momentary to select ACV+Hz in dual display if required

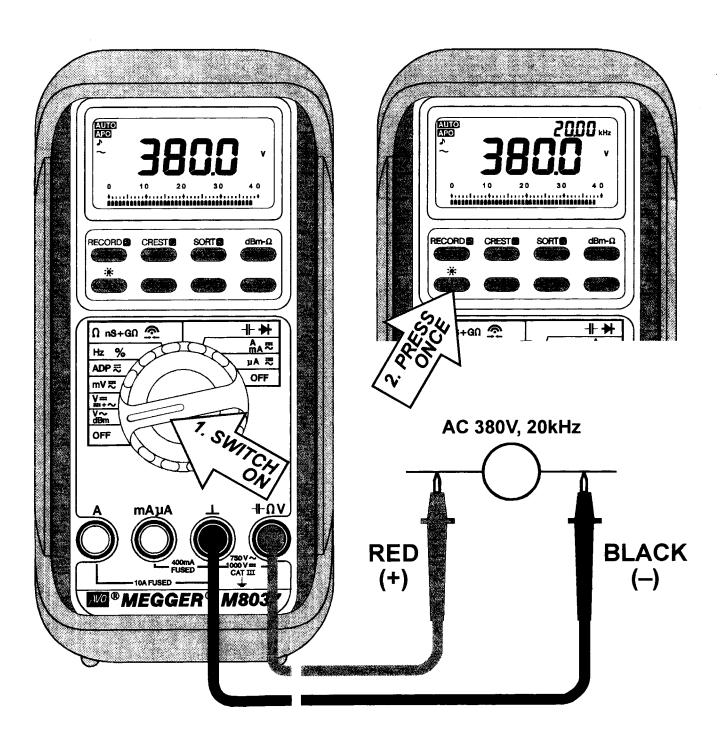


FIG 4. AC, AC+Hz VOLTAGE FUNCTIONS

(C) DC, AC, AC+Hz mV functions

- 1) Set rotary switch to ≅ **mV** position
- Default at DC. Press SELECT button momentary to select AC, and press again to select AC+Hz in dual display if required
- 3) Insert red (+) test lead into $\Omega V + \Gamma$ jack and black (-) test lead into COM input jack
- 4) Connect test leads to voltage source and observe the digital display, see FIG 5

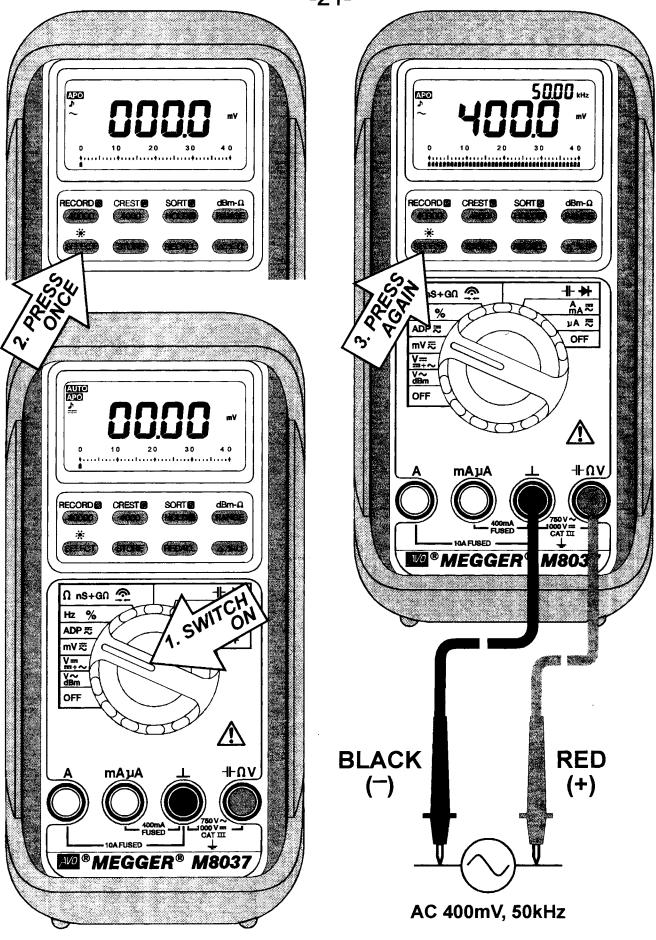


FIG 5. DC, AC, AC+Hz mV FUNCTIONS

(D) DC+AC VOLTAGE function (M8037 only)

- 1) Set rotary switch to $\overline{\Xi} \overline{\overline{V}}$ position
- 2) Default at **DC**. Press **SELECT** button momentary to select to **DC+AC**
- 3) Insert red (+) test lead into $\Omega V + IF$ jack and black (-) test lead into COM input jack
- 4) Connect test leads to voltage source and observe the digital display, see FIG 6

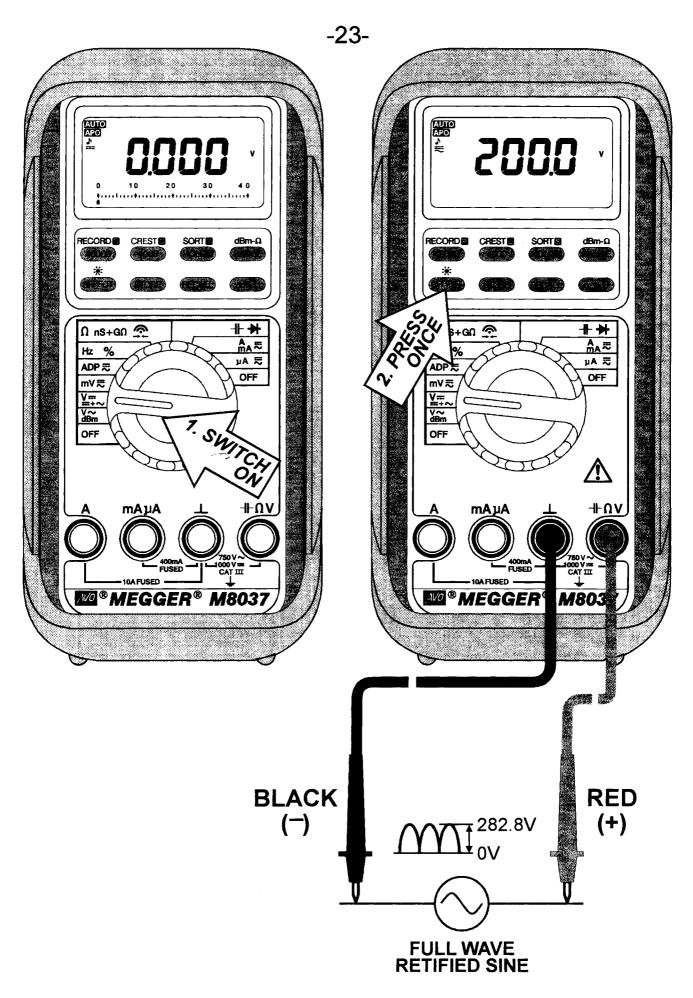


FIG 6. DC+AC VOLTAGE FUNCTION

(E) dBm + Hz function (M8037 only)

- 1) Set rotary switch to dBm $\widetilde{\mathbf{V}}$ position
- 2) Default at AC. Press SELECT button momentary two times to select dBm. Default Reference impedance 600 Ω will be displayed for 2 seconds before displaying the dBm & Hz readings
- 3) Press $dBm-\Omega$ (RANGE) button momentary to select different reference impedances from 4, 8, 16, 32, 50, 75, 93, 110, 125, 135, 150, 200, 250, 300, 500, 600, 800, 900, 1000, up to 1200Ω . Impedance values will again be displayed for 2 seconds before displaying the dBm & Hz readings
- Insert red (+) test lead into ΩV-IF jack and black (-) test lead into COM input jack
- 5) Connect test leads to signal source and observe the digital display, see **FIG 7**

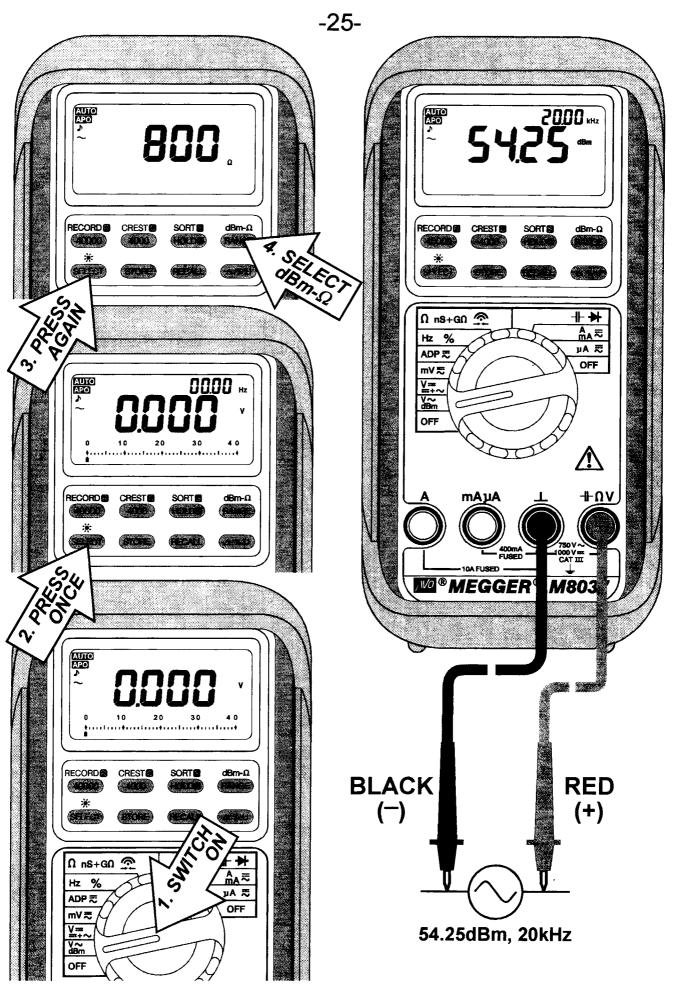


FIG 7. dBm+Hz FUNCTION

(F) DC, AC, AC+Hz ADAPTOR functions

- 1) Set rotary switch to **\Rightarrow ADP** position
- Default at DC. Press SELECT button momentary to select AC, and press again to select AC+Hz in dual display if required
- 3) Insert output plug of the adaptor with positive (+) into ΩV-IF jack and the negative (-) into COM input jack, see FIG 8
- 4) The digital display defaults at 10 counts per mV, and can be extended to 100 counts per mV in 40,000 counts mode
- 5) The extra high input impedance of $1000 \ M\Omega$ makes the ADP function possible to cope with most voltage output adaptors available in stores. For current clamp adaptor with output 1mV per Ampere, 2000 counts on the digital display represents 200 Ampere. For temperature adaptor with output 1mV per degree, 2000 counts represents 200 degree

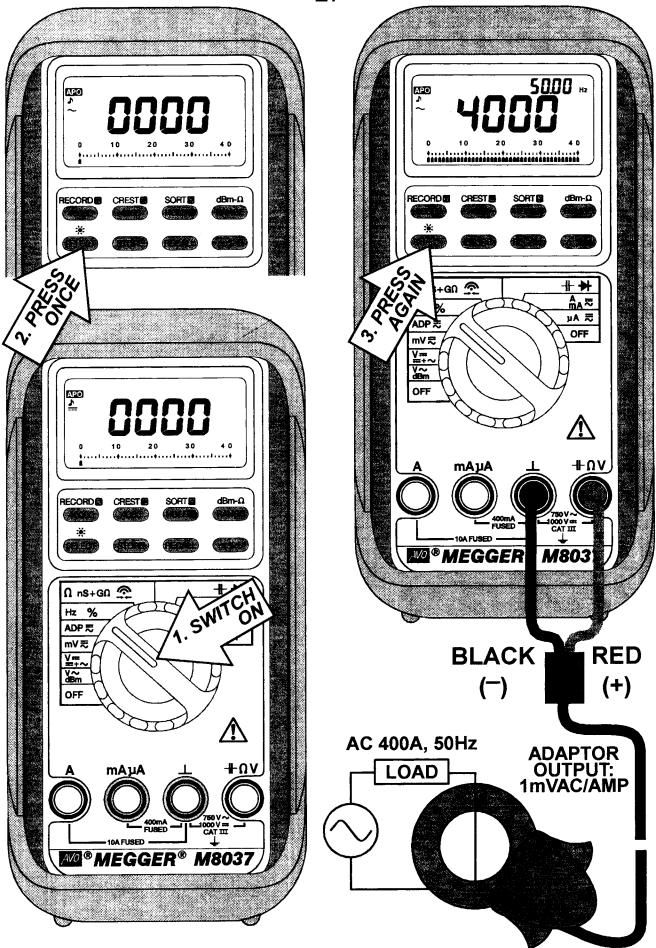


FIG 8. DC, AC, AC+Hz ADAPTOR FUNCTIONS

- (G) Hz, % + Hz (M8037 only) functions
- 1) Set rotary switch to %Hz
- 2) Insert red (+) test lead into $\Omega V + I$ jack and black (-) test lead into COM input jack
- 3) Connect test leads to signal source and observe the digital display, see FIG 9
- 4) Default at Hz. Press SELECT button momentary to select %+Hz in dual display (M8037 only)

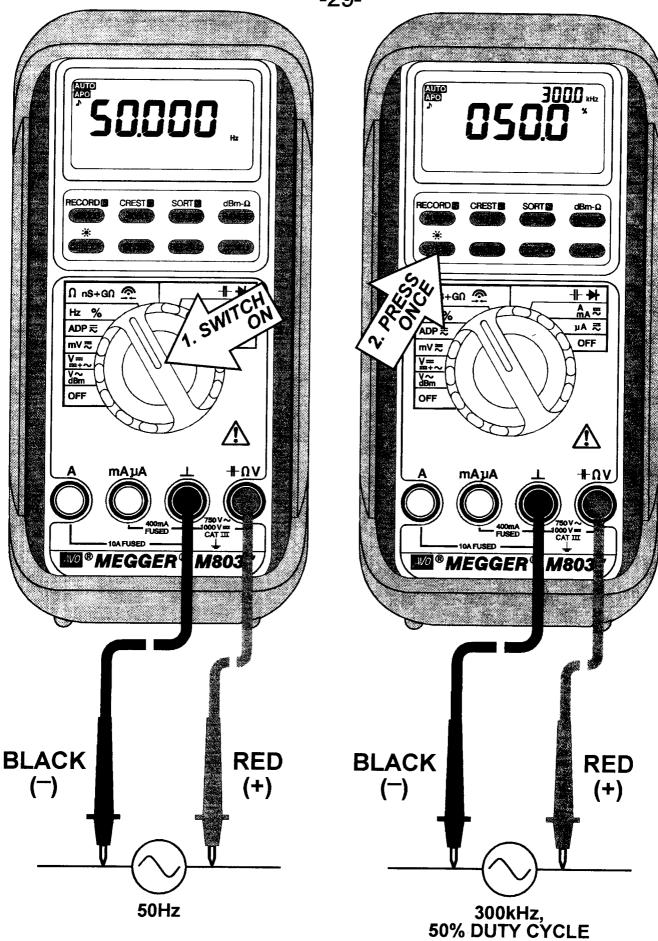


FIG 9. Hz, %+Hz FUNCTIONS

(H) Ω RESISTANCE, nS + G Ω CONDUCTANCE

- 1) Set rotary switch to •)) $nS+G\Omega$ Ω
- 2) Insert red (+) test lead into $\Omega V + I + I$ jack and black (-) test lead into COM input jack
- 3) Connect the test leads as shown in **FIG 10** and observe the digital display
- 4) Default at Ω . Press **SELECT** button momentary to select **nS+G** Ω in dual display for resistance measurements beyond 40M Ω

CAUTION

Using resistance measurement function in a live circuit will produce false results and may damage the instrument. In many cases the suspect component must be disconnected from the circuit to obtain an accurate reading

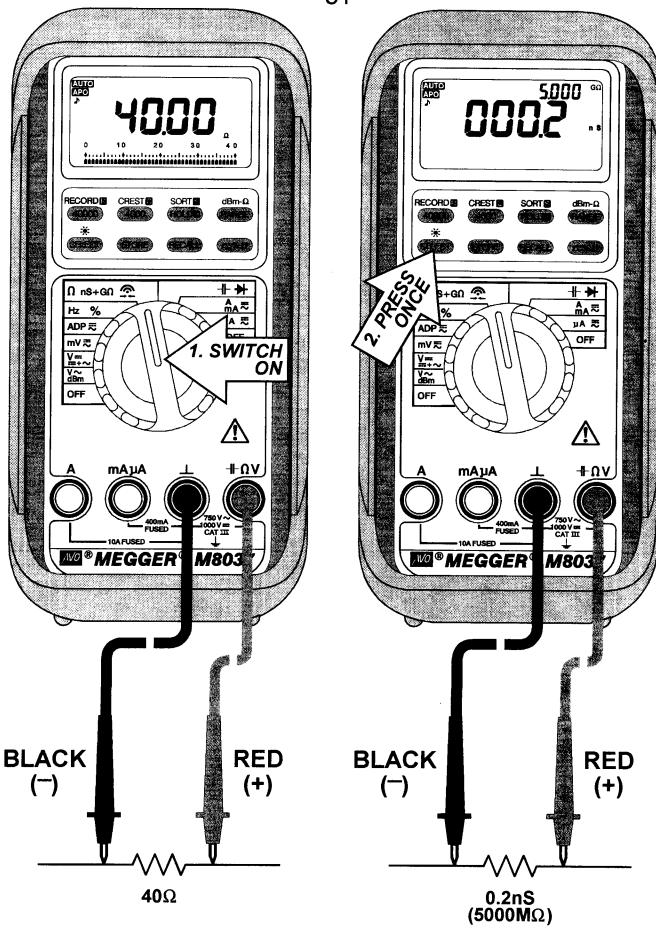


FIG 10. Ω , nS+G Ω FUNCTIONS

(I) •))) AUDIBLE CONTINUITY function

- 1) Set rotary switch to \bullet nS+G Ω Ω
- 2) Default at Ω . Press **SELECT** button momentary two times to select •)) audible continuity function
- 3) Insert red (+) test lead into $\Omega V + I + I$ jack and black (-) test lead into COM input jack
- 4) Connect the test leads to the end points of wire as shown in FIG 11
- 5) A continuous beep tone indicates a complete wire. This is useful for checking wiring connections and operation of switches

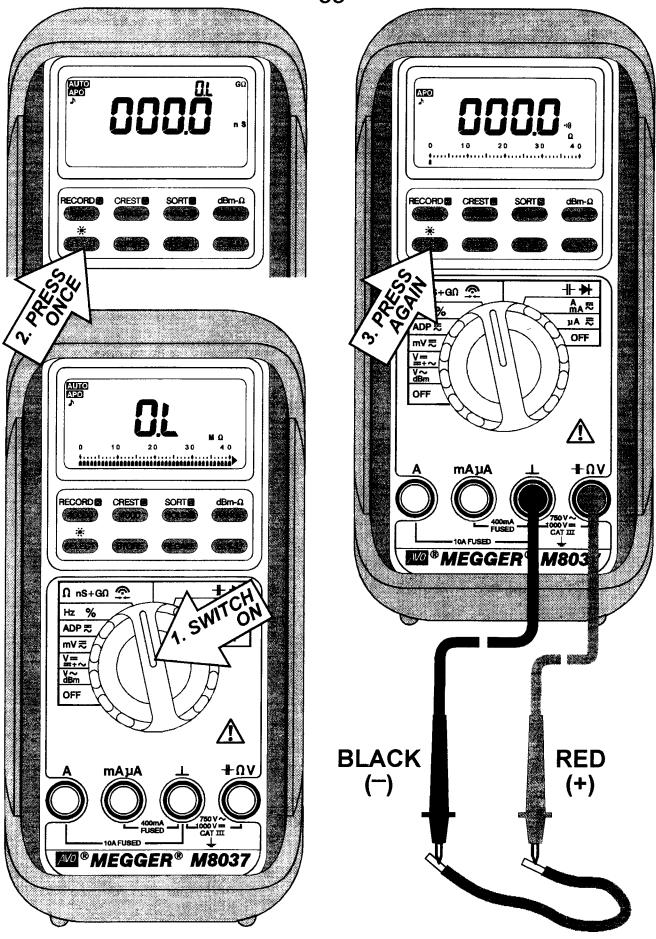


FIG 11. • ») AUDIBLE CONTINUITY FUNCTION

(J) **H** CAPACITANCE function

- 1) Set rotary switch to
- 2) Insert red (+) test lead into $\Omega V + I + j$ jack and black (-) test lead into COM input jack
- 3) Connect the test leads as shown in **FIG 12** and observe the digital display

CAUTION

Discharge capacitors before making any measurement. Large value capacitors should be discharged through an appropriate resistance load

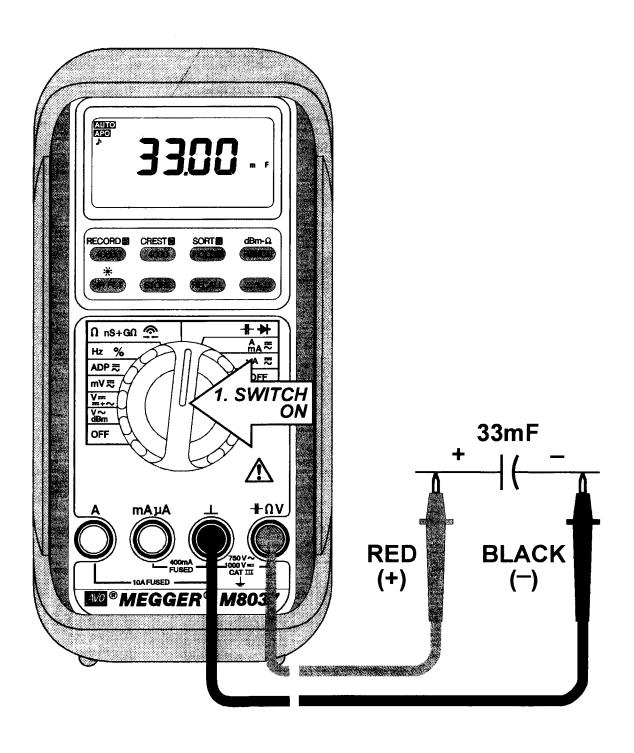


FIG 12. H- CAPACITANCE FUNCTION

(K) → DIODE TEST function

- 1) Set rotary switch to

 →

 →
- 2) Default at

 → Capacitance. Press SELECT button momentary to select

 → diode test
- 3) Insert red (+) test lead into $\Omega V + \Gamma$ jack and black (-) test lead into COM input jack
- 4) Connect the test leads as shown in **FIG 13** and observe the digital display
- 5) Normal forward voltage drop (forward biased) for a good silicon diode is between 0.400V to 0.900V. A reading higher than that indicates a leaky diode (defective). A zero reading indicates a shorted diode (defective). An OL indicates an open diode (defective)
- 6) Reverse the test leads connections (reverse biased) across the diode
- 7) The digital display shows OL if the diode is good. Any other readings indicate the diode is resistive or shorted (defective)

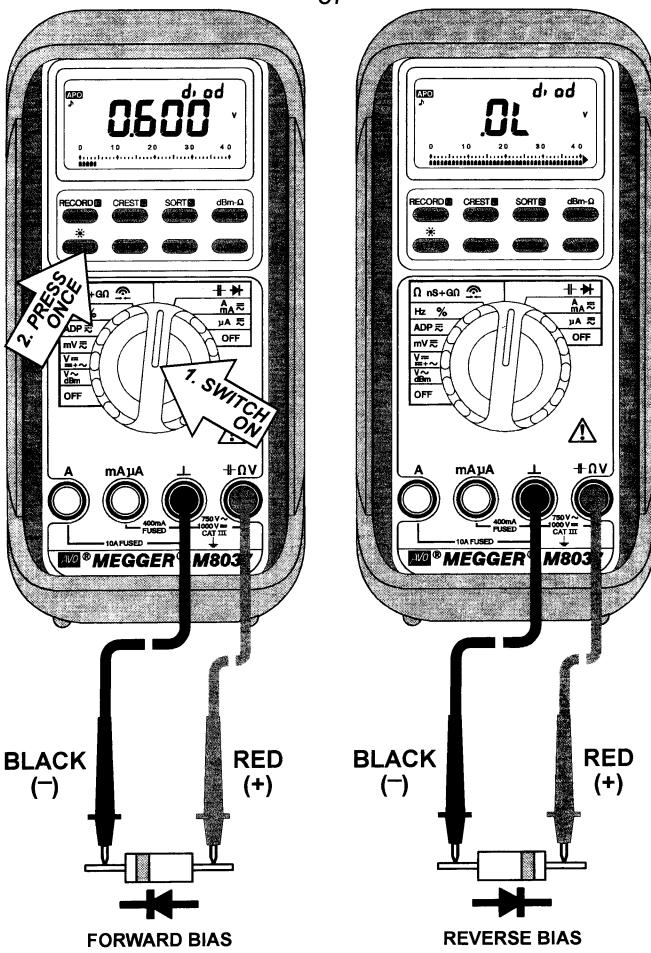


FIG 13. > DIODE TEST FUNCTION

(L) DC, AC, AC + Hz of uA, mA or A functions

- 1) Set rotary switch to A mA or uA
- 2) Insert red (+) test lead into **mA uA** jack and black (-) test lead into **COM** input jack for current measurements below 400mA, see **FIG 14**; and Insert red (+) test lead into **A** jack and black (-) test lead into **COM** input jack for currents measurements up to 10A, see **FIG 15**. **mA** or **A** ranges will be selected automatically after plug in
- Default at DC. Press SELECT button momentary to select AC, and press again to select AC+Hz in dual display if required
- 4) Connect the test leads as shown in **FIG 14** or **FIG 15** and observe the digital display

WARNING

Do not measure any circuit that draws more than the current ratings of the protection fuses. If the fuse blows, you might be injured or damage the meter. Do not attempt a current measurement where the open circuit voltage is above 500V for May and 600v for A jack. Suspected open circuit voltage must be checked with voltage functions Voltage output current clamp adaptors are recommended to use with the meter adaptor or voltage functions for making high current measurements

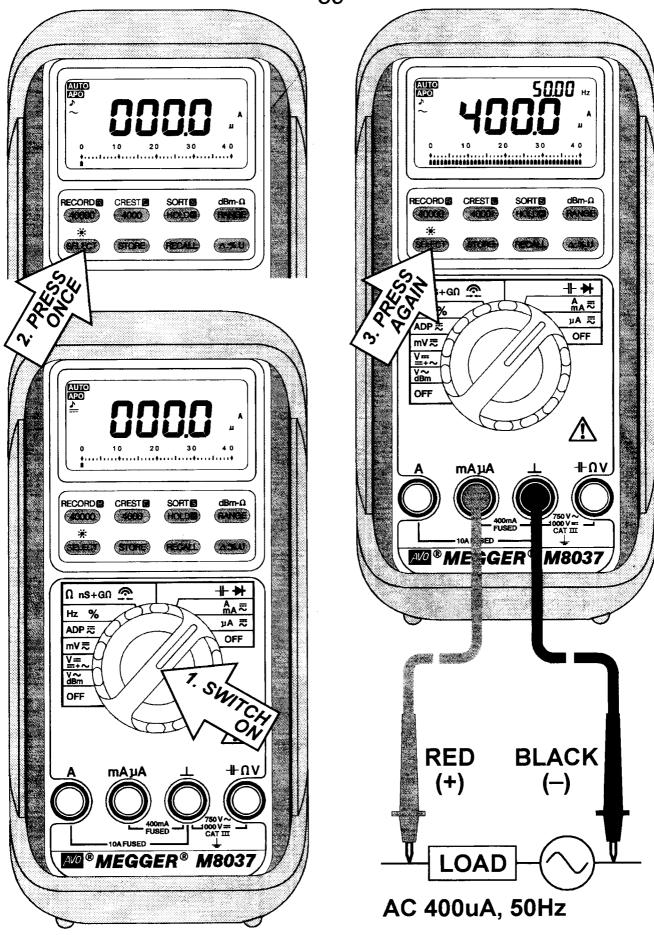


FIG 14. uA, mA FUNCTION

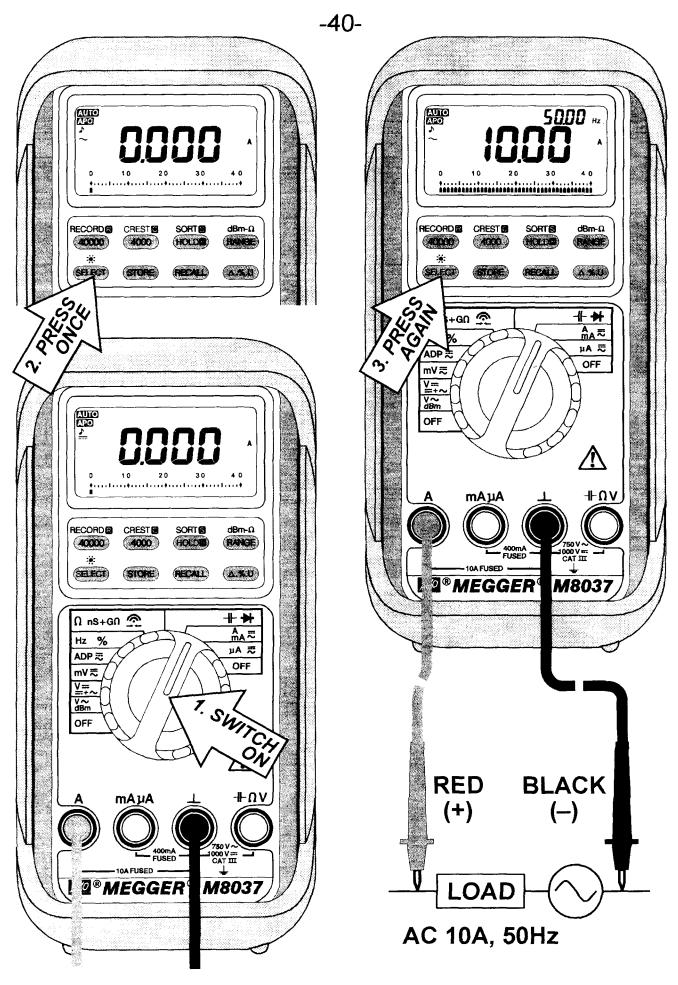


FIG 15. A FUNCTION

	DATA HOLD	RANGE LOCK	40,000 COUNTS	RELATIVE △.%.U	RECORD *	CREST *	CREST SORT™ DUAL * * DISPLAY	DUAL DISPLAY	STORE RECALL
DC VOLTAGE	•			•					
AC VOLTAGE DC+AC VOLTAGE	• •	•	• •	• • •	•	• •	•	•	•
AC CURRENT	• •	• •	• • •	• • •	• •	•	•		•
CONDUCTANCE	• •	•	•	•	•				•
FREQUENCY DUTY CYOLE	• •			•	•			•	
CAPACITANCE ADAPTOR	• •	•		• •	•	•	•	•	• •
dBm Continuity DIODE	• • •		•	•				•	• •

*Note: RECORD, CREST & SORT™ features are NOT available in Dual Display mode

TABLE 3. FEATURE AVAILABILITY SUMMARY

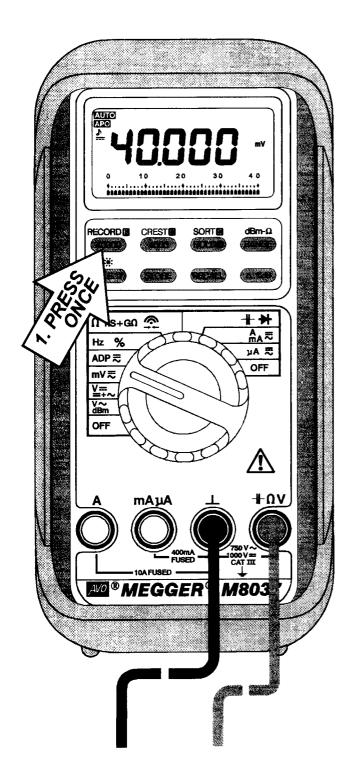
V) ADVANCED OPERATION

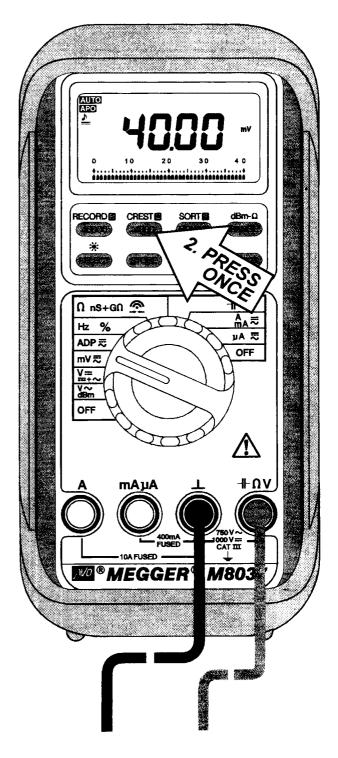
Note: See TABLE 3 for features availability

(A) 40,000 COUNTS HIGH RESOLUTION SLOW MODE

Press the 40000 button momentary to enter the 4-3/4 digit high resolution slow mode with a maximum display at 40,000 counts. Press the 4000 button momentary to return to 3-3/4 digit fast mode. See FIG 16. The 4-3/4 digit mode is available in all functions except Frequency, Duty Cycle, Capacitance and Diode Test

In 3-3/4 digit fast mode, the digital display updates 5 times per second nominal to give you the maximum measuring speed. In 4-3/4 digit slow mode, the digit display updates 1.25 times per second nominal to give you smooth readings as well as the full accuracy of the meter





PRESS MOMENTARY
TO SELECT 4-3/4 DIGITS
40,000 COUNTS SLOW MODE

PRESS MOMENTARY TO SELECT 3-3/4 DIGITS 4,000 COUNTS FAST MODE

FIG 16. 40,000 COUNTS HIGH RESOLUTION SLOW MODE

Press the HOLDE button momentary to activate the hold function with LCD annunciator turns on. Press momentary again to release. See FIG 17. When in normal measuring modes, the hold feature freezes the display for later view

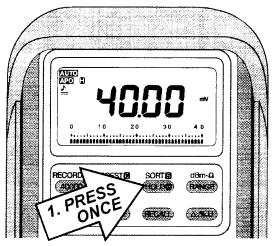
(C) MANUAL OR AUTO RANGING

Press the RANGE button momentary to select manual-ranging, and the meter will remain in the range it was in with LCD annunciator AUTO turns off. Press the button momentary again to step through the ranges. Press and hold the button for 1 second or more to resume autoranging. See FIG 18

Note: When the meter is in Record, Crest, Sort, Hold, Recall or Relative mode, changing the measuring range manually will cause the meter to exist those features

(D) DATA STORE & RECALL

Press the STORE button momentary to store the displaying information. The LCD annunciator MEM blinks two times to confirm storage. Press the RECALL button momentary to recall the stored data with LCD annunciator MEM turns on. See FIG 19. Press any other buttons EXCEPT RECALL to resume measurements. This feature stores the whole display data in memory for later recall. The memory will remain even in auto-power-off mode, and can also be recalled while you are in another meter function. The memory will be erased if the rotary switch is switched to the OFF position

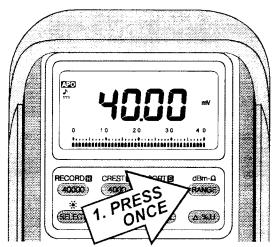


PRESS MOMENTARY TO ACTIVATE HOLD

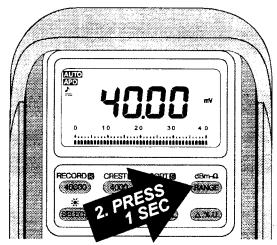


PRESS MOMENTARY AGAIN TO EXIT HOLD

FIG 17. HOLD FUNCTION

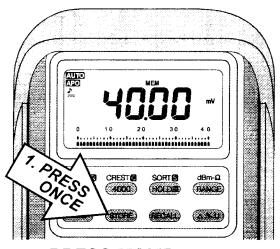


PRESS MOMENTARY
TO SELECT MANUAL RANGING

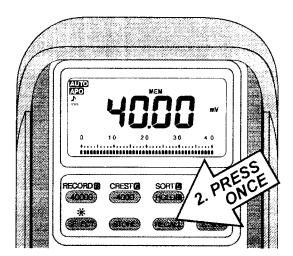


PRESS 1 SECOND TO RESUME AUTO RANGING

FIG 18. MANUAL OR AUTO RANGING



PRESS MOMENTARY TO STORE DATA



PRESS MOMENTARY
TO RECALL DATA

FIG 19. DATA STORE & RECALL

(E) RELATIVE MODES A.%.UNIT

Press the △.% button momentary to enter the Relative Zero (△) mode with LCD annunciator △ turns on. Relative zero allows the user to offset the meter measurements with a relative reference value. Practically all displaying readings can be set as relative reference value including MAX, MIN, MAX-MIN, and AVG readings of RECORD or SORT functions. See FIG 20a

Press the \triangle . button momentary again to enter the Relative Percentage Change (%) mode with LCD annunciators \triangle % turn on. In this mode, the readings show relative percentage changes, and the bar graph automatically indicates +/-200%, or +/-20% full scale changes with respect to the relative reference value as center zero point. It simplifies zero, peaking, nulling measurements, and is excellent for fine adjustments. See **FIG 20b**

Press the A.W.D button momentary again to enter the Relative Per Unit (U) mode with LCD annunciators A UNIT turn on. This is a unique feature to show the ratio of measuring values to the relative base value. The relative base value is considered to be one unit, and the consecutive measurements will be displayed in terms of units. Measuring the parallel capacitance of co-axial cable or parallel wire in conjunction with the relative per unit mode, for example, helps estimating the total cable length or locating cable breakage locations. See FIG 20c

Press and hold the (A.%.) button for 1 second or more to exist relative modes and resume normal measurements

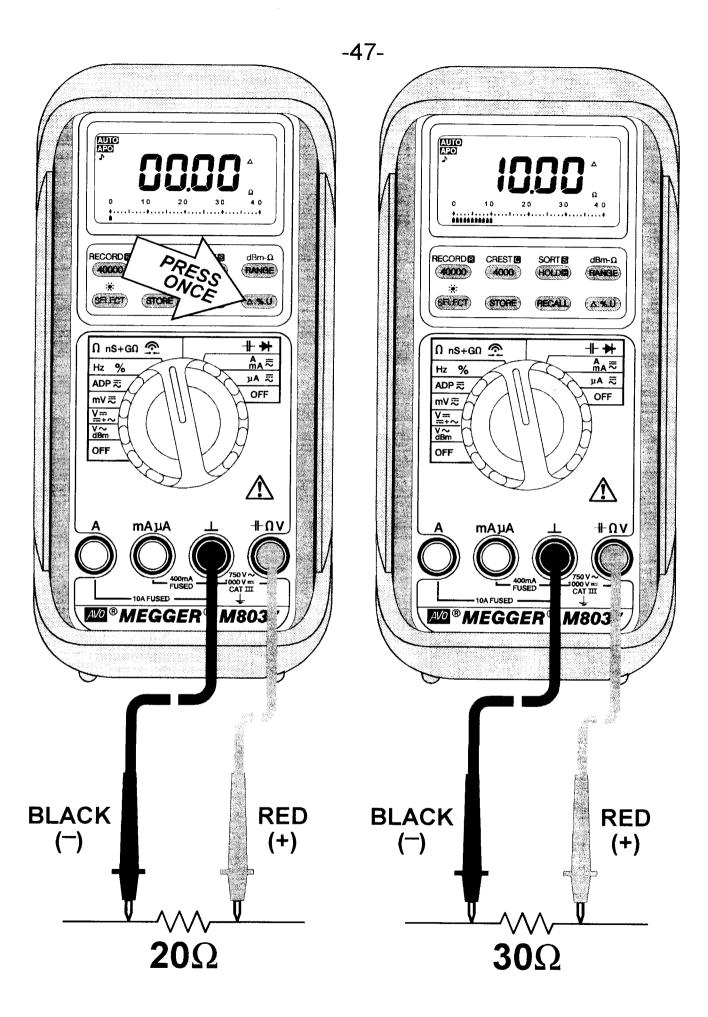


FIG 20a. RELATIVE ZERO (Δ)

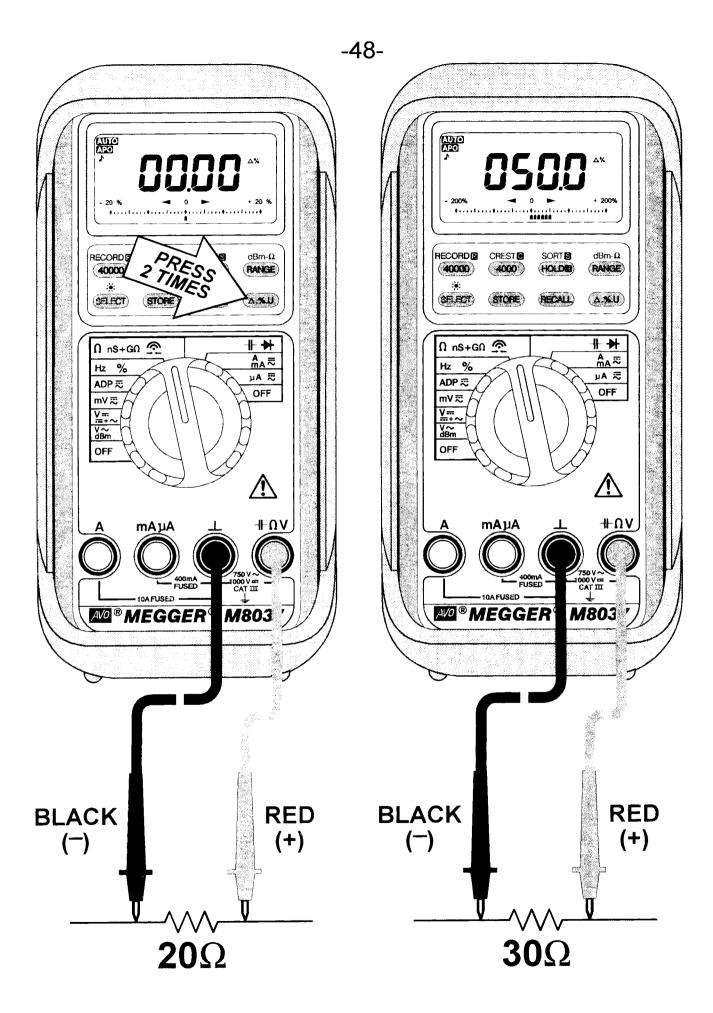
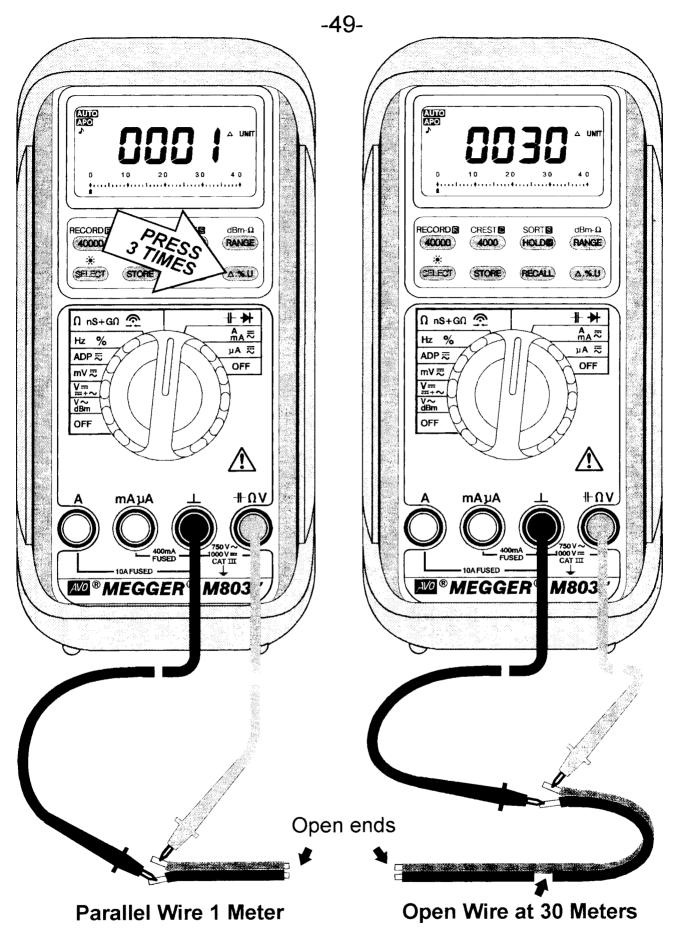


FIG 20b. RELATIVE PERCENTAGE CHANGE (%)



NOTE: Test lead capacitance may affect the accuracy of this application. Lead length should be as short as possible

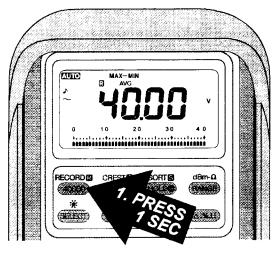
FIG 20c. RELATIVE PER UNIT (U)

(F) RECORD R MODE

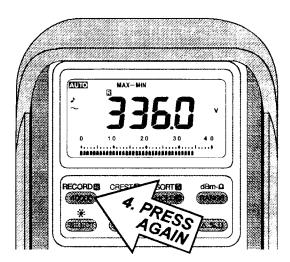
Perform measurements BASIC described in as RECORD R OPERATION. Press and hold the 40000 button for 1 second or more to activate RECORD mode with LCD MAX-MIN turn on. The meter beeps when annunciators R **AVG** new maximum or minimum reading is updated. Press the button momentary to read throughout the Maximum (MAX), Minimum (MIN), Maximum minus Minimum (MAX-MIN), and Average (AVG) readings. Press the button for 1 second or more to exit RECORD mode. See FIG 21

With the Auto-Ranging RECORD mode, you can easily track intermittent signals, capture turn-on/ turn-off surges, and monitor line voltage changes over a much wider dynamic range with the best resolution. It largely surpasses single range recording which is easily overflowed, or with insufficient resolution. The M8030 series features a fast single range sampling speed of 50ms for MAX, MIN, MAX-MIN and AVG readings. The faster the sampling speed, the more accurate the measurement of surges, spikes and sags will be. The true average AVG feature calculates all readings taken over time continually

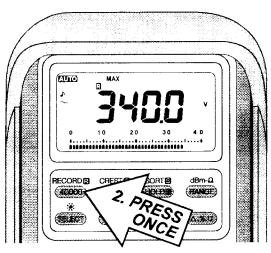
- Note: 1. Auto Power Off feature will be disable automatically in this mode
 - 2. To retain the readings after measurements, use HOLD function to stop updating the measurements before disconnecting the test leads. Use similar pushbutton procedures described above to read throughout the locked readings



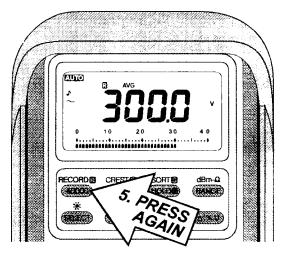
1. PRESS 1 SECOND TO ACTIVATE RECORD



4. PRESS MOMENTARY AGAIN TO SEE MAX-MIN



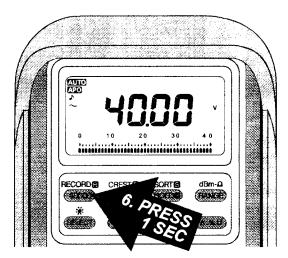
2. PRESS MOMENTARY TO SEE MAXIMUM



5. PRESS MOMENTARY AGAIN TO SEE AVERAGE



3. PRESS MOMENTARY AGAIN TO SEE MINIMUM



6. PRESS 1 SECOND TO EXIT RECORD

FIG 21. RECORD MODE

(G) CREST (Instantaneous Peak Value) MODE

Perform measurements as described in BASIC

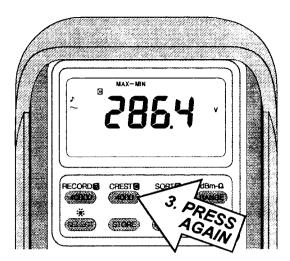
OPERATION. Press and hold the 4000 button for 1 second or more to activate CREST mode with LCD annunciators • MAX turn on. Press the button momentary to read throughout the Maximum (MAX), Minimum (MIN), and Maximum minus Minimum (MAX—MIN) readings. Press the button for 1 second or more to exit CREST mode. See FIG 22

With the CREST mode, you can capture transient signal crest voltage (instantaneous peak value) as short as 0.8ms. This function can be used to determine crest factor which can indicate the presence of harmonics. Crest factor is the ratio of crest value to the true rms value. A pure sinusoidal waveform has a crest factor of 1.414

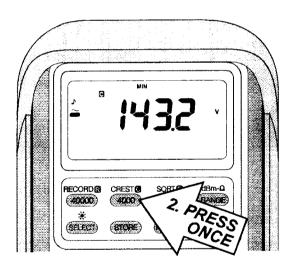
- Note: 1. Auto Power Off feature will be disable automatically in this mode
 - 2. To retain the readings after measurements, use HOLD function to stop updating the measurements before disconnecting the test leads. Use similar pushbutton procedures described above to read throughout the locked readings



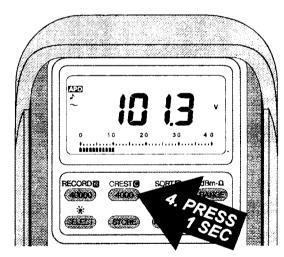
1. PRESS 1 SECOND TO ACTIVATE CREST (MAXIMUM)



3. PRESS MOMENTARY AGAIN TO SEE CREST MAX-MIN (Vp-p)



2. PRESS MOMENTARY TO SEE CREST MINIMUM



4. PRESS 1 SECOND TO EXIT CREST

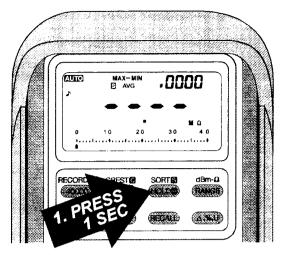
(H) SORT S™ MODE

Perform measurements as described in BASIC OPERATION. Press and hold the HOLDED button for 1 second or more to activate SORTTM mode with LCD MAX-MIN

annunciators **S** AVG turn on. The meter beeps when a stable reading is captured, and the last captured reading together with the number of capture will be automatically hold & displayed. Press the button momentary to read throughout the Maximum (MAX), Minimum (MIN), Maximum minus Minimum (MAX − MIN), and Average (AVG) readings. Press the button for 1 second or more to exit SORT[™] mode. See **FIG 23**

SORT[™] is one of the most useful innovations. measurement, function senses а stable captures it for comparison & display, then stores the maximum and minimum readings together with the event numbers in memory for later display. average feature calculates all the readings taken and displays the true average value together with number of events counted. This simplifies MAX & MIN values sorting, MAX-MIN & AVG values calculation, and quantity counting in component inspection. When used with relative % change function, readings will be displayed in terms of percentage deviation

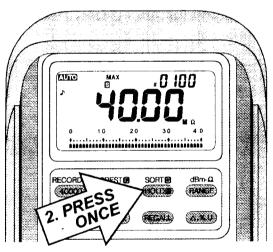
Note: 1. Auto Power Off feature will be disable automatically in this mode



1. PRESS 1 SECOND TO ACTIVATE SORT™



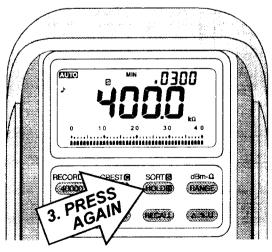
4. PRESS MOMENTARY AGAIN TO SEE MAX-MIN



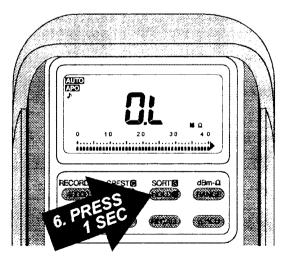
2. PRESS MOMENTARY TO SEE MAXIMUM



5. PRESS MOMENTARY AGAIN TO SEE AVERAGE



3. PRESS MOMENTARY AGAIN TO SEE MINIMUM



6. PRESS 1 SECOND TO EXIT SORT™

(I) BACK LIGHT FEATURE (M8037 ONLY)

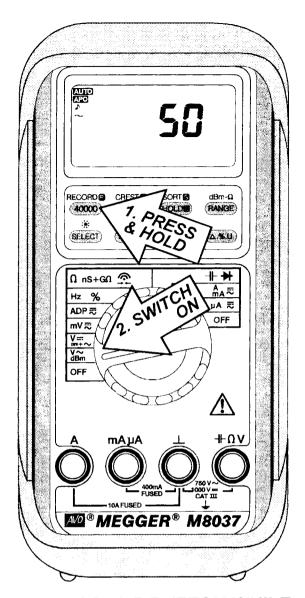
Press and hold the SELECT button for 1 second or more to activate backlight. The backlight will be off 42 seconds after each activation automatically to extend battery life. When the backlight is already on, press and hold the button again will reset the automatic off timing

(J) LINE FILTER FREQUENCY 50 Hz OR 60 Hz SELECT
The line filter frequency can be selected as a power-on option. Press the 40000 button while turning the meter on to display the set frequency. Press the button for 50 Hz or press the STORE button for 60 Hz selection. Then press the RANGE button to store the selected frequency. See FIG 24

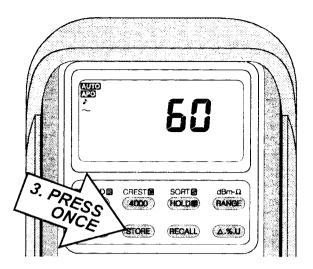
Selecting the appropriate line filter frequency to cope with your line frequency can maximize the meter's noise rejection ability. This is normally only available in expensive bench top multimeter

(K) SET BEEPER OFF

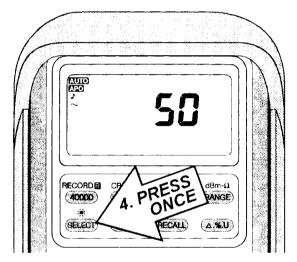
The beeper feature can be disabled manually as a power-on option by pressing the SELECT button while turning the meter on. The LCD annunciator I will be off during operation. All beeper functions are turned off except input warning beeper



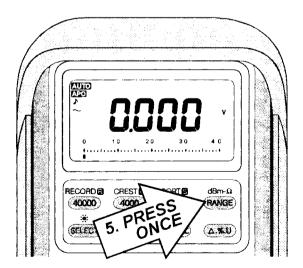
1. PRESS THE BUTTON WHILE 2. TURNING ON THE METER



3. PRESS MOMENTARY TO SELECT 60Hz



4. PRESS MOMENTARY TO SELECT 50Hz



5. PRESS MOMENTARY TO ENTER (SET)

(L) AUTO POWER OFF (APO)

The Auto Power Off (APO) mode turns the meter off automatically to extend battery life after 4.5 minutes of inactivities. The meter turns back on if the rotary switch is turned. Activities are specified as:

- 1) Rotary switch or push button operations
- 2) Significant measuring data readings

When enters the RECORD, CREST or SORT mode, the Auto Power Off will be disabled automatically, and the LCD annunciator APO will be off

The Auto Power Off feature can be disabled manually as a power-on option by pressing the 4000 button while turning the meter on. The LCD annunciator APO will be off during operation

For maintenance purpose, the Auto Power Off timing can be shortened to 5 seconds by pressing the RANGE button while turning the meter on

- Note: 1. Stored data (MEM) remains after Auto Power Off, BUT will be erased if the rotary switch is switched to the OFF position
 - 2. Always turn the rotary switch to the OFF position when the meter is not in use. The meter will produce a beep sound to alert the user while turn off

(M) INPUT WARNING

This meter produces a beep tone as well as a 'InErr' display to warn the user against possible damage to the meter due to improper connections to the mA uA or A input jacks. See FIG 25

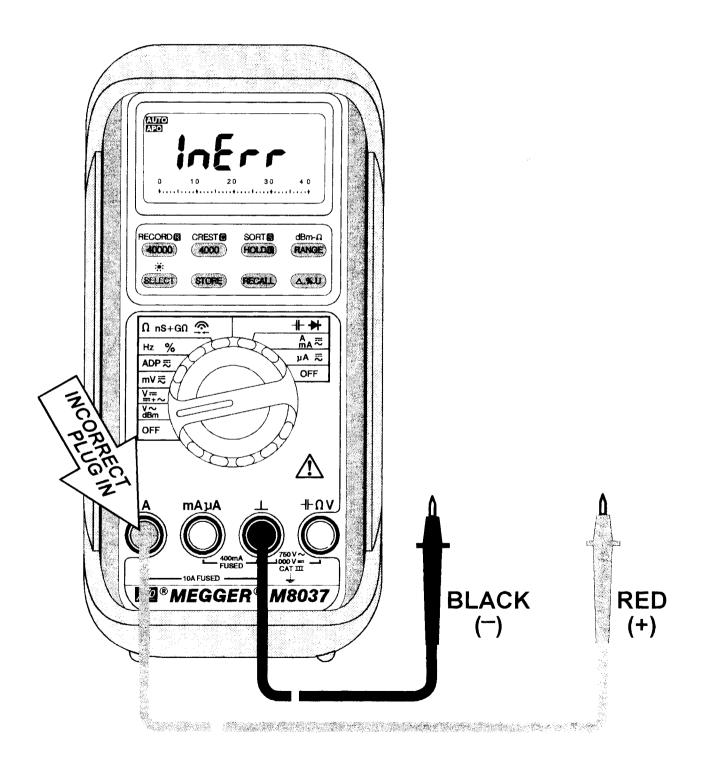


FIG 25. INPUT WARNING

-60(N) USING TILT STAND & BELT CLIP

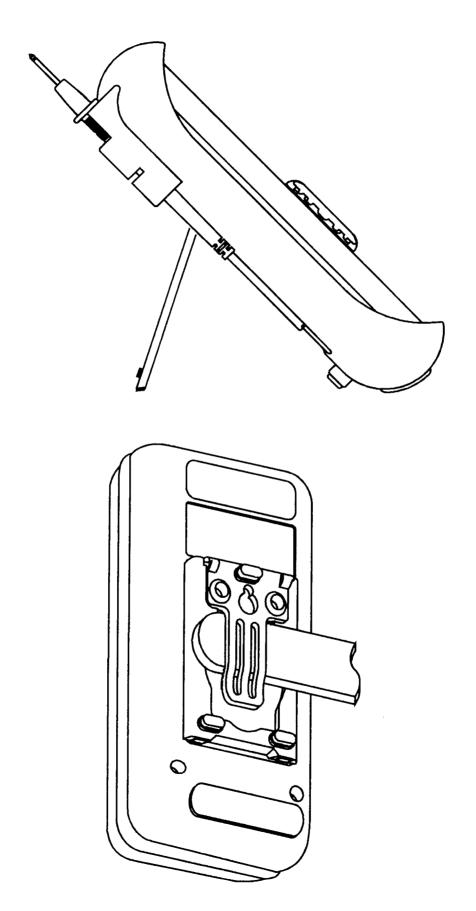


FIG 26. USING TILT STAND & BELT CLIP

-61(O) USING PROBE HOLDERS & WIRE CLIPPERS

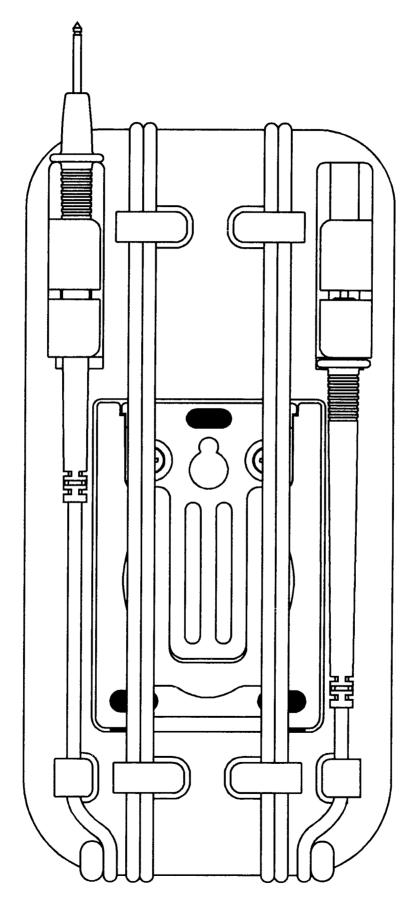


FIG 27. USING PROBE HOLDERS & WIRE CLIPPERS

(VI) SPECIFICATIONS

GENERAL SPECIFICATIONS

Display: 3-3/4 digits 4000 counts or 4-3/4 digits 40000 counts selectable (5 digits 9999 counts for Hz), and 4 digits 9999 counts dual display LCD

Polarity: Automatic

Update Rate:

3-3/4D Data: 5 per second nominal;

4-3/4D Data: 1.25 per second nominal;

43 Segments Bar graph: 128 per second max

Low Battery: The indicator appears when the battery voltage drops below approx. 5.8V

Operating Temperature: 0° C to 35° C, 0-80% R.H.; 35° C to 50° C, 0-70% R.H.

Storage Temperature: $-20\,^{\circ}\text{C}$ to $60\,^{\circ}\text{C}$, 80% R.H. (with battery removed)

Temperature Coefficient: Nominal 0.15 x (specified accuracy)/ $^{\circ}$ C @(0 $^{\circ}$ C - 18 $^{\circ}$ C or 28 $^{\circ}$ C - 50 $^{\circ}$ C), or otherwise specified

Power Supply: Single Alkaline 9V battery NEDA1604A, JIS6AM6 or IEC6LF22

APO Timing: Idle for 4.5 minutes

APO Consumption: 20 μ A typical

Sensing: True RMS conversion for M8037; Average

responding for M8035

Power Consumption: 12 mA typical

Weight: 390 gm; 500 gm with holster

Dimension: L186mm X W87mm X H35.5mm; L198mm X W97mm

X H55mm with holster

Safety: The instruments meet the requirements for double insulation to

IEC 1010-1 (1992), EN 61010-1 (1993) to:

terminal V/R: Installation category III, 1000V dc and 750 Volts ac

terminal mA/uA: Installation category III, 500 Volts ac.

Installation category II, 250 Volts dc.

terminal A: Installation category III, 600 Volts ac.

Installation category II, 250 Volts dc.

E.M.C.: The instruments meet EN 50081-1 and EN 50082-1 (1992)

ELECTRICAL SPECIFICATIONS

ACCURACY IS \pm (% READING DIGITS + NUMBER OF DIGITS) OR OTHERWISE SPECIFIED, AT 23°C \pm 5°C & LESS THAN 75% R.H.

DC Voltage

RANGE	M8035	M8037
	Accui	acy
40.00 mV	0.5%	+ 6d
400.0mV, 4.000V, 40.00V, 400.0V, 1000V	0.08%	+ 1d

NMRR : >60dB @ 50/60Hz

CMRR : $>120dB @ DC, 50/60Hz, Rs=1k\Omega$

Input Impedance : $10M\Omega$, 30pF nominal (100pF nominal for 40mV &

400mV ranges)

Temperature coefficient : 0.1 X (Specified accuracy)/°C @(0 C 18°C or 28

°C 50°C)

Overload protection : 780 Vrms / 1000Vpeak (600 VDC/VAC rms for

40mV & 400mV ranges)

AC Voltage

RANGE	M8035	M8037*
	Acc	uracy
50Hz 60Hz		
400.0mV, 4.000V, 40.00V,	0.5% + 3d	0.5% + 3d
400.0V, 750V		
40Hz — 1kHz		
400.0mV	0.8% + 3d	0.8% + 3d
4.000V, 40.00V, 400.0V	0.8% + 4d	0.8% + 4d
750V	1.0% + 4d	1.0% + 4d
1kHz — 5kHz		
400.0mV	1.0% + 3d	1.0% + 3d
4.000V, 40.00V, 400.0V	1.0% + 6d	1.0% + 4d
750V	3.0%+8d**	3.0%+6d**
5kHz 20kHz		
400.0mV	2.0%+6d**	1.5%+6d***
4.000V, 40.00V, 400.0V,	1.8%+8d**	1.8%+6d***
750V	Unspec'd	Unspec'd
20kHz 50kHz		
400.0mV	Unspec'd	2.5%+6d****

CMRR

:>60dB @ DC to 60Hz, Rs=1k Ω

Input Impedance : 10M Ω , 30pF nominal (100pF nominal for 400mV range)

Overload protection: 780 Vrms / 1000Vpeak (600 VDC/VAC rms for 400mV range)

^{*}AC Coupled True RMS Specified from 5% to 100% of range or otherwise specified; Crest Factor: <3:1 at full scale, and <6:1 at half scale

^{**}Specified from 10% to 100% of range

^{***}Specified from 15% to 100% of range

^{****}Add (30000/reading) counts below 38% of range

(AC + DC) Voltage

RANGE	M8037*
	Accuracy
50Hz—60Hz	
4.000V, 40.00V, 400.0V, 750V	0.8% + 8d
40Hz – 1kHz	
4.000V, 40.00V, 400.0V	1.0% + 8d
750V	1.2% + 8d
1kHz — 5kHz	
4.000V, 40.00V, 400.0V	1.2% + 8d
750V	3.2% + 8d**
5kHz — 20kHz	
4.000V, 40.00V, 400.0V	2.0%+8d***
750V	Unspec'd

CMRR : >60 dB @ DC to 60 Hz, Rs=1k Ω

Input Impedance : $10M\Omega$, 30pF nominal

*DC Coupled True RMS Specified from 5% to 100% of range or otherwise specified; Crest Factor: <3:1 at full scale, and <6:1 at half scale

*** Specified from 15% to 100% of range

Update Rate: 1.6 per second nominal

Overload protection: 780 Vrms / 1000Vpeak

^{**}Specified from 10% to 100% of range

AC Current

RANGE	M8035	M8037*	burden Voltage
	Acc	uracy	
50Hz 60Hz			
400.0 <i>μ</i> A	1.0%+4d	1.0%+4d**	0.15mV/ μ A
4000 μ A	0.8%+3d	0.8%+3d	0.15mV/ μ A
40.00mA	1.0%+4d	1.0%+4d**	3.3mV/mA
400.0mA	0.8%+3d	0.8%+3d	3.3mV/mA
4.000A	1.0%+4d	1.0%+4d**	0.03V/A
10.00A***	0.8%+3d	0.8%+3d	0.03V/A
40Hz 300Hz			
400.0 <i>μ</i> A	1.5%+4d	1.5%+4d**	0.15mV/ μ A
4000 μ A	1.0%+3d	1.0%+3d	0.15mV/ μ A
40.00mA	1.5%+4d	1.5%+4d**	3.3mV/mA
400.0mA	1.0%+3d	1.0%+3d	3.3mV/mA
4A	1.5%+4d	1.5%+4d**	0.03V/A
10A***	1.0%+3d	1.0%+3d	0.03V/A
300Hz 3kHz			
400.0 μ A	Unspec'd	Unspec'd	0.15mV/ μ A
4000 μ A	1.2%+3d	1.2%+3d	0.15mV/ μ A
40.00mA	Unspec'd	Unspec'd	3.3mV/mA
400.0mA	1.2%+3d	1.2%+3d	3.3mV/mA
4A	Unspec'd	Unspec'd	0.03V/A
10A***	1.2%+3d	1.2%+3d	0.03V/A

^{*}AC Coupled True RMS Specified from 5% to 100% of range or otherwise specified

mA $\,\mu$ A Overload Protection $\,$: 0.63A/500V Fuse, Interrupt Rating 200kA

A Overload Protection : 15A/600V Fuse, Interrupt Rating 100kA

^{**}Specified from 10% to 100% of range

^{***10}A continuous; 20A for 30 seconds maximum, 5 minutes cool down interval

DC Current

RANGE	M8035	M8037	Burden Voltage
	Accı	ıracy	
400.0 μ A	0.4%	+ 4d	0.15mV/ μ A
4000 μ A	0.2%	+ 2d	0.15mV/ μ A
40.00mA	0.4%	+ 4d	3.3mV/mA
400.0mA	0.2% + 3d		3.3mV/mA
4.000A	0.8%	+ 6d	0.03V/A
10.00A*	0.4%	+ 4d	0.03V/A

mA $\,\mu$ A Overload Protection : 0.63A/500V Fuse, Interrupt Rating 200kA

A Overload Protection : 15A/600V Fuse, Interrupt Rating 100kA

*10A continuous; 20A for 30 seconds maximum, 5 minutes cool down

interval

Frequency

RANGE	M8035	M8037
	Асси	ıracy
99.999Hz, 999.99Hz, 9.9999kHz,	0.0029	% + 3d
99.999kHz, 999.99kHz, 4.0000MHz		

Sensitivity: $5Hz - 100kHz^*$, >200 mVrms, <20 Vrms; 100kHz - 500kHz, >400 mVrms, <20 Vrms; 500kHz - 2MHz, >850 mVrms, <20 Vrms; 2MHz - 4 MHz, >1 Vrms, <20 Vrms

Update Rate : 1.2 per second nominal

Temperature coefficient: 0.05 X (Specified accuracy)/°C @(0°C -- 18°C or

 $28^{\circ}\text{C} - 50^{\circ}\text{C}$

Overload protection : 600VDC/VAC rms

^{*}Pulse Width > 3 μ s in this frequency range

Frequency & ACV or AC ADP in Dual Display

RANGE	M8035	M8037
	Accu	ıracy
99.99Hz, 999.9Hz, 9.999kHz,	0.0029	% + 1d
20.00kHz		

: $5Hz-100 Hz^{**}$, >15% F.S. of AC range; Sensitivity*

100Hz-1kHz, >20% F.S. of AC range;

1kHz-10kHz, >35% F.S. of AC range;

10kHz-20kHz, >50% F.S. of AC range

*ACV 750V range : 5Hz-100Hz, >420VAC;

100 Hz - 1 kHz, > 550 VAC

**Pulse Width > 3 μ s in this frequency range

Update Rate : 1.3 per second nominal

Duty Cycle

RANGE	M8037
	Accuracy
0.1% — 99.9%	0.5 d/kHz+2d

Input Frequency : 50Hz - 300 kHz; 5V Logic Family

Pulse Width > 2us

Update Rate : 1.2 per second nominal

Overload protection: 600VDC/VAC rms

Capacitance

RANGE	M8035	M8037	
	Accu	racy*	
4.000nF**	4.0%	+ 10d	
40.00nF	3.0%	+ 5d	
400.0nF	0.8%	+ 5d	
4.000 μ F	0.8%	o + 3d	
40.00 μ F	2.0%	2.0% + 3d	
400.0 μ F	3.0% + 5d		
4.000mF	3.5%	3.5% + 5d	
40.00mF	4.0%	+ 5d	

^{*}Accuracies with film capacitor or better

Overload protection : 600VDC/VAC rms

Ohms

RANGE	M8035	M8037
	Accı	ıracy
40.00 Ω	0.2%	+ 6d
$ 400.0\Omega$, $ 4.000$ k Ω , $ 40.00$ k Ω ,	0.15%	% + 2d
400.0kΩ		
4.000 M Ω	0.3% + 2d	
40.00 M Ω	1.5%	+ 5d
400.0nS	0.7%	+ 5d

Open Circuit Voltage : <1.3VDC (<3VDC for 40 Ω & 400 Ω ranges)

Temperature coefficient : 0.1 X (Specified accuracy)/ $^{\circ}$ C @(0 $^{\circ}$ C 18 $^{\circ}$ C or 28

°C 50°C)

Overload protection : 600VDC/VAC rms

^{**}Specified from 10% to 100% of range

→ Diode Tester

Range	Accuracy	Test Current (Typical)	Open Circuit Voltage
4.000V	2%+1d	0.8mA	< 3.5 VDC

Overload Protection: 600VDC/VAC rms

•))) Audible Continuity Tester

Audible threshold : the beeper sounds if the measured resistance is lower than 10 $\,\Omega$, and turns off when greater than 60 $\,\Omega$. Response time < 150 μ s

Overload protection: 600VDC/VAC rms

DC Adaptor

10 counts per 1 mVDC

Accuracy : 0.08%+1d

Input Impedance : $1000M\Omega$, 70pF nominal

Temperature coefficient: 0.05 X (Specified accuracy)/°C @(0°C -

 18° C or 28° C -50° C)

Overload protection : 600VDC/VAC rms

AC Adaptor

10 counts per 1 mVAC

Accuracy : Same as AC 400.0mV range

Input Impedance : $1000M\Omega$, 70pF nominal

Temperature coefficient : 0.1 X (Specified accuracy)/ $^{\circ}$ C @(0 $^{\circ}$ C -

 18° C or 28° C -50° C)

Overload protection : 600VDC/VAC rms

dBm (M8037 only)

At 600Ω , -2.21dBm to 54.25dBm,

Accuracy : $\pm 0.25 dB + 2d (@40Hz - 20kHz)$

Selectable reference impedance of 4, 8, 16, 32, 50, 75, 93, 110, 125, 135, 150, 200, 250, 300, 500, 600, 800, 900, 1000, 1200 Ω

Input Impedance : $10M\Omega$, 30pF nominal

Update Rate : 1.1 per second nominal

Overload protection: 780Vrms / 1000Vpeak

RECORD mode

Nominal Response for DC : 50ms to 80%, 100ms to 99%

Nominal Response for AC : 50ms to 80%, 100ms to 95%

Accuracy : Specified accuracy ± 10 digits for changes $> 200 \mathrm{ms}$

in duration (± 40 digits in AC); 1.5s autoranging

buffer (except Cx, AC + DCV)

CREST mode

Accuracy: Specified accuracy ± 220 digits for changes > 0.8ms

in duration

SORT mode

Nominal sort rate : 0.2s (except Cx, AC + DCV)

Accuracy : Specified accuracy ± 5 digits

VII)MAINTENANCE

WARNING

To avoid electrical shock, remove test leads and any input signals before opening the case. Do not operate with open case. Install only the same type of fuse or equivalent

Battery replacement procedure

When the battery symbol $\stackrel{\bullet}{\pm}$ on the display is on, replace the battery as soon as possible to ensure accuracy. The meter uses a single standard 9V alkaline battery (NEDA1604A, JIS6AM6 or IEC6LF22)

- 1) Disconnect the meter from any circuit and remove the test leads from the input jacks
- 2) Turn the meter OFF
- 3) Loosen the four captive screws from the case bottom and turn the case over, see **FIG 28**
- 4) Lift the end of the case top nearest the input jacks until it unsnaps from the case bottom
- 5) Lift gently the battery from the battery compartment, and disconnect the battery from the battery connector
- 6) Snap the battery connector to the terminals of the replacement battery, and reinsert the battery into the battery compartment. Dress the battery leads so that they are properly seated in the compartment groove and will not be pinched between the case top and case bottom
- 7) Replace the case top, ensuring that all the gaskets are properly seated and the two snaps on the case top (near the LCD side) are engaged
- 8) Re-fasten the 4 captive screws

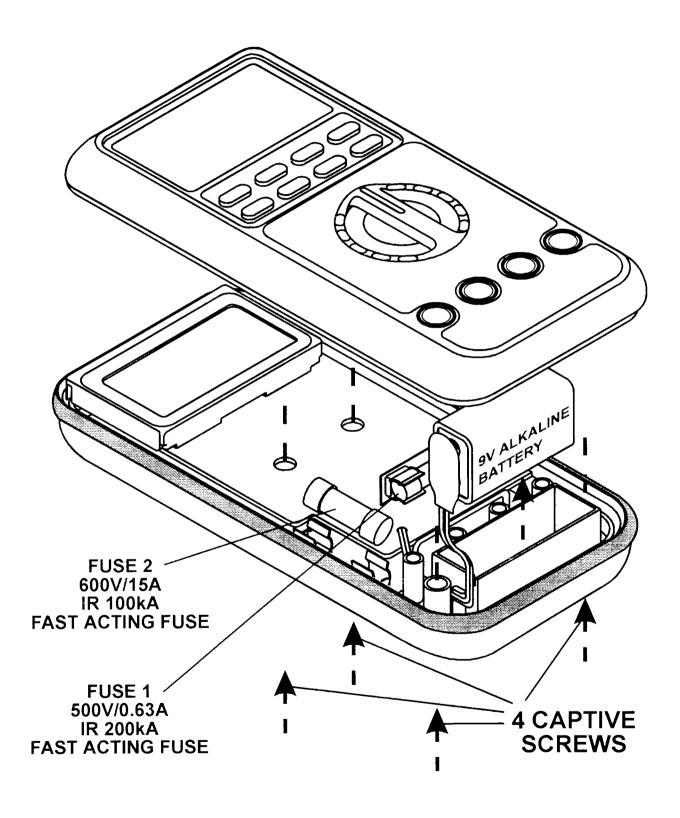


FIG 28. CHANGING BATTERY & FUSES

Fuse replacement procedure

The meter uses a 500V/0.63A IR 200kA fast acting fuse (FUSE 1) for mA uA input, and a 600V/15A IR 100kA fast acting fuse (FUSE 2) for A input

- 1) Perform steps 1) through 4) of the battery replacement procedure
- 2) Replace the blown fuses
- 3) Perform step 7) through 8) of the battery replacement procedure

Accessories and replacement parts

<u>Item</u>	<u>Description</u>	Part No.
BH83Y	Protective Holster (Yellow)	8101-038
BG83	Case Gasket	8101-039
BTS83	Tilt Stand (Black)	8101-040
BBC83	Belt Clip	8101-042
BSU83	Long captive screw, case upper	8101-043
BSL83	Short captive screw, case lower	8101-044
BTL80	4mm Test Tip Industrial Test Lead Set	8101-045
BF80	Fast Acting Fuse 0,63A, 500V	8101-046
BF81	Fast Acting Fuse 15A, 600V	8101-047
-	User Guide M8035 Series	8101-048

REPAIR AND WARRANTY

The instrument circuit contains static sensitive devices, and care must be taken in handling the printed circuit board. if the protection of an instrument has been impaired it should not be used, and be sent for repair by suitably trained and qualified personnel. The protection is likely to be impaired if, for example, the instrument shows visible damage, fails to perform the intended measurements, has been subjected to prolonged storage under unfavourable conditions, or has been exposed to severe transport stresses.

New Instruments are Guaranteed for 1 year from the Date of Purchase by the User.

Note: Any unauthorized prior repair or adjustment will automatically invalidate the Warranty.

or

Instrument Repair and Spare Parts

For service requirements for **MEGGER**[®] Instruments contact: -

AVO INTERNATIONAL

Archcliffe Road

Dover

Kent, CT17 9EN

England

Tel: +44 (0) 1304 502100

Fax: +44 (0) 1304 207342

or an approved repair company.

AVO INTERNATIONAL

510 Township Line Road

Bluebell

PA 19422-2795

U.S.A.

Tel: +1 (215) 646-9200

Fax: +1 (215) 643-2670

Approved Repair Companies

A number of independent instrument repair companies have been approved for repair work on most $MEGGER^{(R)}$ instruments, using genuine $MEGGER^{(R)}$ spare parts. Consult the Appointed Distributor / Agent regarding spare parts, repair facilities and advice on the best course of action to take.

Returning an Instrument for Repair

If returning an instrument to the manufacturer for repair, it should be sent freight pre-paid to the appropriate address. A copy of the Invoice and of the packing note should be sent simultaneously by airmail to expedite clearance through Customs. A repair estimate showing freight return and other charges will be submitted to the sender, if required, before work on the instrument commences.



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The company reserves the right to change the specification or design without prior notice

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